

**3 SELF-CENTERING BLADES
IN HARD METAL**



STAINLESS STEEL BUSH

SUITABLE FOR DRESSER: SINTERLEGHE, BRÄUER

		RECOMMENDED OPERATING PARAMETERS	
		ELECTRODES	Ø13 / Ø16 / Ø20
		FIRST CUTTING PARAMETERS	2+5 sec or 6+15 cutter turns
		CUTTING PARAMETERS AT CYCLE	1+3 sec or 3+9 cutter turns
		DRESSING CLOSING FORCE	150±20 daN (Ø13/Ø16) 180±20 daN (Ø20)
		MATERIAL REMOVAL WITH α=120°	0.037±0.004mm/s
		MATERIAL REMOVAL WITH α=90°	0.050±0.004mm/s
		DRESSING FREQUENCY	100±20 welding points
UPPER	UPPER	DRESSABLE ELECTRODE SHAPES	
LOWER	LOWER		

Note: IF NOT SPECIFIED THE ELECTRODES ACCORD TO ISO STANDARD 5821-1979

Order number: 070101000024	Rev. 02	Description: Cutter RFRW 90 R8 P6(R40) RX Patent EP 2193003
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	Date: 02.10.2020	Scale: 1:1	A4
	Replace: 40W0-10877		
	Weight: 0.17 Kg	Unit: mm	SINTERLEGHE S.r.l. Your needs Our quality

**COMMERCIAL
DRAWING**